# Operations Research

# Applications of Integer Programming

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# Road map

- ► Facility location problems.
- ► Machine scheduling problems.
- ▶ Vehicle routing problems.

# Facility location problems

- ▶ One typical managerial decision is "where to build my facility?"
  - ▶ Where to open convenience stores?
  - ▶ Where to build warehouses or distribution centers?
  - Where to build factories?
  - ▶ Where to build power stations, fire stations, or police stations?
- ▶ A similar question is "where to locate a scarce resource?"
  - ▶ Where to put a limited number of fire engines or ambulances?
  - Where to put a limited number of police officers?
  - ▶ Where to put a limited number of ice cream machines?
- ► These problems are facility location problems.
  - ▶ In this lecture, we focus on **discrete** facility location problems: We choose a subset of locations from a set of finite locations.

### Facility location problems

- In general, there are some demand nodes and some potential locations.
  - ▶ We build facilities at locations to serve demands.
  - ▶ E.g., build distribution centers to ship to retail stores.
  - ▶ E.g., build fire stations to cover cities, towns, and villages.
- Facility location problems are typically categorized based on their objective functions.
- ▶ In this lecture, we introduce three types of facility location problems:
  - Set covering problems: Build a minimum number of facilities to cover all demands.
  - Maximum covering problems: Build a given number of facilities to cover as many demands as possible.
  - Fixed charge location problems: Finding a balance between benefit of covering demands and cost of building facilities.

# Set covering problems

- Consider a set of demands I and a set of locations J.
- ▶ The distance (or traveling time) between demand i and location j is  $d_{ij} > 0, i \in I, j \in J$ .
- A service level s > 0 is given: Demand i is said to be "covered" by location j if  $d_{ij} < s$ .
- Question: How to allocate as few facilities as possible to cover all demands?

- Let's define the following parameter:  $a_{ij} = 1$  if  $d_{ij} < s$  or 0 otherwise,  $i \in I$ ,  $j \in J$ .
- ▶ Let's define the following variables:  $x_j = 1$  if a facility is built at location  $j \in J$  or 0 otherwise.
- ▶ The complete formulation:

$$\min \quad \sum_{j \in J} x_j$$
  
s.t. 
$$\sum_{j \in J} a_{ij} x_j \ge 1 \quad \forall i \in I$$
  
$$x_j \in \{0, 1\} \quad \forall j \in J.$$

▶ The weighted version:  $\min \sum_{i \in I} w_i x_i$ .

# Maximum covering problems

- ► Consider a set of demands *I* and a set of locations *J*.
- ▶ The distances  $d_{ij}$ , service level s, and the covering coefficient  $a_{ij}$  are also given.
- ▶ We are restricted to build at most  $p \in \mathbb{N}$  facilities.
- Question: How to allocate at most p facilities to cover as many demands as possible?

# Maximum covering problems

- ▶ Still let  $x_j = 1$  if a facility is built at location  $j \in J$  or 0 otherwise.
- ▶ Also let  $y_i = 1$  if demand  $i \in I$  is covered by any facility or 0 otherwise.
- ▶ The complete formulation:

$$\max \quad \sum_{i \in I} y_i$$
s.t. 
$$\sum_{j \in J} a_{ij} x_j \ge y_i \quad \forall i \in I$$

$$\sum_{j \in J} x_j \le p \quad \forall j \in J$$

$$x_j \in \{0, 1\} \quad \forall j \in J$$

$$y_i \in \{0, 1\} \quad \forall i \in I.$$

▶ The weighted version:  $\max \sum_{i \in I} w_i y_i$ .

# Fixed charge location problems

- ightharpoonup Consider a set of demands I and a set of locations J.
- At demand i, the demand size is  $h_i > 0$ .
- ► The unit shipping cost from location j to demand i is  $d_{ij} > 0$ .
- ▶ The fixed construction cost at location j is  $f_j > 0$ .
- Question: How to allocate some facilities to minimize the total shipping and construction costs?

# Fixed charge location problems

- ▶ We still need  $x_j$ s:  $x_j = 1$  if a facility is built at location  $j \in J$  or 0 otherwise.
- ▶ We now need  $y_{ij}$ s:  $y_{ij} = 1$  if demand  $i \in I$  is served by facility at location  $j \in J$  or 0 otherwise.
- ▶ The complete formulation:

$$\min \quad \sum_{i \in I} \sum_{j \in J} h_i d_{ij} y_{ij} + \sum_{j \in J} f_j x_j$$
s.t. 
$$y_{ij} \le x_j \quad \forall i \in I, j \in J$$

$$\sum_{j \in J} y_{ij} = 1 \quad \forall i \in I$$

$$x_j \in \{0, 1\} \quad \forall j \in J$$

$$y_i \in \{0, 1\} \quad \forall i \in I.$$

# Fixed charge location problems

- ► The previous model is the **uncapacitated** version.
  - ▶ A facility can serve any amount of demand.
- ▶ If facility at location j has a limited capacity  $K_j > 0$ , we may add the capacity constraint

$$\sum_{i \in I} h_i y_{ij} \le K_j \quad \forall j \in J.$$

▶ The capacitated version is usually called the capacitated facility location problem (abbreviated as CFL). The uncapacitated one is abbreviated as UFL.

#### Remarks

- ▶ When to use set covering?
  - ▶ When we are required to take care of (almost) everyone.
  - ► E.g., fire stations and police stations.
- ▶ When to use maximum covering?
  - When budgets are limited.
  - ► E.g., cellular data networks.
- ▶ When to use fixed charge location?
  - ▶ When service costs depends on distances.
  - ▶ E.g., distribution centers.
- ► All the three models are **NP-hard**.
  - ▶ For large instances, it really takes time to obtain an optimal solution.
  - ▶ Many researchers look for effective heuristics for these problems.

# Road map

- ► Facility location problems.
- ► Machine scheduling problems.
- ▶ Vehicle routing problems.

### Machine scheduling problems

- ▶ In many cases, jobs/tasks must be assigned to machines.
- As an example, consider a factory producing one product for n customers.
  - ▶ Serial production: Only one job can be processed at one time.
  - Each job has its due date.
  - $\blacktriangleright$  How to schedule the n jobs to minimize the total number of delayed jobs?
- ► In this example, scheduling is nothing but **sequencing**.
  - Splitting jobs is not helpful.
  - $\triangleright$  There are n! ways to sequence the n jobs.
  - ▶ Is there a polynomial-time algorithm?
- The problems of scheduling jobs to machines are machine scheduling problems.

# Machine scheduling problems

- ▶ Machine scheduling problems can be categorized in multiple ways:
- ▶ Production mode:
  - ▶ Single machine serial production.
  - Multiple parallel machines.
  - ► Flow shop problems.
  - Job shop problems.
- ▶ Job splitting:
  - Non-preemptive problems.
  - Preemptive problems.
- ▶ Performance measurement:
  - ▶ Makespan (the time that all jobs are completed).
  - ▶ (Weighted) total completion time.
  - (Weighted) number of delayed jobs.
  - ▶ (Weighted) total lateness.
  - ▶ (Weighted) total tardiness.
- ▶ And more.

- $\triangleright$  Consider scheduling n jobs on a single machine.
- ▶ Job  $j \in J = \{1, 2, ..., n\}$  has **processing time**  $p_j$  and due time  $d_j$ .
- ▶ Different schedules give these jobs different **completion times**. The completion time of job j is denoted as  $C_j$ .
- $\blacktriangleright$  For job j, its **tardiness** is <sup>1</sup>

$$T_j = \max\{C_j - d_j, 0\}.$$

- ▶ There is only one machine, which can process only one job at a time.
- ▶ How to schedule all the jobs to minimize the total tardiness  $\sum_{j \in J} T_j$ ?
- ▶ While many researchers study specific properties and algorithms for specific problems, we will only try to formulate the problem as an integer program.

<sup>&</sup>lt;sup>1</sup>Its **lateness** is  $L_j = C_j - d_j$ , which may be negative.

- ▶ Let's use  $C_j$  to be our decision variables.
- Suppose we schedule jobs 1, 2, ..., and n in this order, we will have  $C_1 = p_1, C_2 = p_1 + p_2, ...,$  and  $C_n = \sum_{i=1}^n p_i$ .
- ▶ A **Gantt chart** is helpful to illustrate a schedule.

- ▶ Obviously, splitting jobs does not help for this problem. (Why?)
- ▶ Because the machine can start job 2 only after job 1 is completed, we have  $C_2 \ge C_1 + p_2$  as a constraint. But what if job 2 should be scheduled before job 1?

- ▶ In a feasible schedule, job i is either before or after job j, for all  $j \neq i$ .
- Therefore, we need to satisfy at least one of the following two constraints:

$$C_j \ge C_i + p_j$$
 and  $C_i \ge C_j + p_i$ .

- ▶ Let  $z_{ij} = 1$  if job j is before job i or 0 otherwise,  $i \in J$ ,  $j \in J$ , i < j.
- ▶ The constraints we need:

$$C_i + p_j - C_j \le M z_{ij}$$
  
$$C_j + p_i - C_i \le M(1 - z_{ij})$$

- $\blacktriangleright$  What value of M works?
  - How about  $M = \sum_{i \in J} p_i$ ?

▶ It remains to linearize the objective function

$$\min \sum_{j \in J} \max\{C_j - d_j, 0\}.$$

▶ The complete formulation:

$$\begin{aligned} & \min \quad \sum_{j \in J} T_j \\ & \text{s.t.} \quad T_j \geq C_j - d_j & \forall j \in J \\ & \quad C_i + p_j - C_j \leq M z_{ij} & \forall i \in J, j \in J, i < j \\ & \quad C_j + p_i - C_i \leq M (1 - z_{ij}) & \forall i \in J, j \in J, i < j \\ & \quad T_j \geq 0, C_j \geq 0 & \forall j \in J \\ & \quad z_{ij} \in \{0, 1\} & \forall i \in J, j \in J, i < j. \end{aligned}$$

# Minimizing makespan on parallel machines

- $\triangleright$  Consider scheduling n jobs on m parallel machines.
- ▶ Job  $j \in J = \{1, 2, ..., n\}$  has processing time  $p_j$ .
- ▶ The capacity of machine  $i \in I = \{1, 2, ..., m\}$  is unlimited.
- ▶ A job can be processed at any machine. However, it can be processed only on one machine.

- $\triangleright$  Different schedules give these jobs different completion times  $C_i$ s.
- ▶ The makespan of a schedule is  $\max_{j \in J} C_j$ .
- ▶ How may we minimize the makespan?

# Minimizing makespan on parallel machines

- ▶ As long as some jobs are assigned to a machine, the sequence on that machine does not matter.
- ► The problem of minimizing makespan is just to **assign** jobs to machines.
- ▶ Let  $x_{ij} = 1$  if job  $j \in J$  is assigned to machine  $i \in I$  or 0 otherwise.
- $\blacktriangleright$  On machine  $i \in I$ , the last job is completed at

$$\sum_{j \in J} p_j x_{ij}.$$

► The objective is to

$$\min \max_{i \in I} \left\{ \sum_{j \in J} p_j x_{ij} \right\}.$$

How to linearize it?

### Minimizing makespan on parallel machines

▶ The complete formulation is

$$\begin{aligned} & \text{min} \quad M \\ & \text{s.t.} \quad M \geq \sum_{j \in J} p_j x_{ij} \quad \forall i \in I \\ & \sum_{i \in I} x_{ij} = 1 \quad \forall j \in J \\ & x_{ij} \in \{0,1\} \quad \forall i \in I, j \in J. \end{aligned}$$

Sometimes people want to maximize the completion time of the least-loaded machine (for, e.g., fairness):

$$\begin{array}{ll} \max & M \\ \text{s.t.} & M \leq \sum_{j \in J} p_j x_{ij} \quad \forall i \in I \\ & \sum_{i \in I} x_{ij} = 1 \quad \forall j \in J \\ & x_{ij} \in \{0,1\} \quad \forall i \in I, j \in J. \end{array}$$

# Road map

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# Vehicle routing problems

- ▶ In many cases, we need to deliver/collect items to/from customers in the most efficient way.
- ► E.g., consider a post officer who needs to deliver to four addresses.
- ► The shortest path between any pair of two addresses can be obtained.
- ▶ This is a **routing** problem: To choose a route starting from the office, passing each address exactly once, and then returning to the office.
- ► This is a sequencing problem; in total there are 4! = 24 feasible routes.
- ▶ Which route minimizes the total distance (or travel time)?

# Vehicle routing problems

- ► The problem described above is the famous traveling salesperson problem.
  - ▶ It assumes that the truck has ample capacity.
- ▶ Consider the truck towing bicycles in NTU. It must start at the car pound, pass several locations in NTU, and then return to the origin.
  - However, the truck capacity is quite limited (because too many people violate the parking regulation).
  - The driver needs to find multiple routes to cover all the locations.
- ► The traveling salesperson problem (TSP) is a special case of **vehicle routing problems**.

# Traveling salesperson problem

- ▶ How to formulate the TSP into an integer program?
- ▶ Let's consider a directed complete network G = (V, E).
  - ▶ There are n nodes and n(n-1) arcs.
  - ▶ The arc weight for arc (i, j) is  $d_{ij} > 0$ .
- $\blacktriangleright$  We select a few arcs in E to form a **tour**.
  - $\triangleright$  To form a tour, we need to select n arcs.
  - ightharpoonup These n arcs should form a cycle passing all nodes.
- ▶ Let  $x_{ij} = 1$  if arc  $(i, j) \in E$  is selected or 0 otherwise.
  - ► The objective:

$$\min \sum_{(i,j)\in E} d_{ij} x_{ij}.$$

- ▶ How to ensure the routing requirement?
- ▶ Is  $\sum_{(i,j)\in E} d_{ij}x_{ij} = n$  enough?

# Traveling salesperson problem

- ▶ For node  $k \in V$ :
  - ▶ We must select exactly one incoming arc:

$$\sum_{i \in V, i \neq k} x_{ik} = 1.$$

We must select exactly one outgoing arc:

$$\sum_{j \in V, j \neq k} x_{kj} = 1.$$

- ▶ Now each node is on a cycle.
- ▶ However, these are not enough to prevent **subtours**.

### Eliminating subtours: alternative 1

- ▶ There are at least two ways to eliminate subtours.
- ► For each **subset of nodes** with at least two nodes, we limit the maximum number of arcs selected:

$$\sum_{i \in S, j \in S, i \neq j} x_{ij} \le |S| - 1 \quad \forall S \subsetneq V, |S| \ge 2.$$

▶ When we have n nodes, we have  $2^n - n - 1$  constraints.

#### Eliminating subtours: alternative 2

- ▶ Let  $u_i$ s represent the order of passing nodes. More precisely,  $u_i = k$  if node i is the kth node to be passed in a tour.
- ▶ We add the following constraints:

$$u_1 = 1$$

$$2 \le u_i \le n \quad \forall i \in V \setminus \{1\}$$

$$u_i - u_j + 1 \le (n-1)(1 - x_{ij}) \quad \forall (i,j) \in E, i \ne 1, j \ne 1.$$

- ▶ If  $x_{ij} = 0$ , there is no constraint for  $u_i$  and  $u_j$ ; otherwise,  $u_j$  must be larger than  $u_i$  by at least 1.
- ▶ If a tour does not contain node 1, the last constraint pushes those  $u_i$ s to infinity and violates constraint 2.
- ▶ Note that only node 1 is not restricted by these constraints!
- When we have n nodes, we have n additional variables and n + (n-1)(n-2) constraints.

# The complete formulation

▶ The complete formulation is

$$\min \quad \sum_{(i,j) \in E} d_{ij} x_{ij}$$
s.t. 
$$\sum_{i \in V, i \neq k} x_{ik} = 1 \quad \forall k \in V$$

$$\sum_{j \in V, j \neq k} x_{kj} = 1 \quad \forall k \in V$$

$$x_{ij} \in \{0, 1\} \qquad \forall (i, j) \in E.$$

with either alternative 1 or alternative 2.

▶ Which alternative is better?